1.2235

Tool Steels; Technical Conditions of Delivery 1.2235 steel chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, We can produce round bars, forged rings, forged cakes, flat bars, tubes, sheets, plates, steel wires, steel strips, steel coils, etc. The size can be customized, the maximum order quantity is 100Kg. It also contains the use of **1.2235**,such as it is commonly used in bars, sheet,plates, steel coils, steel pipes,forged and other materials application.

Data Table for Grades Tool Die Steels Tool Steels; Technical Conditions of Delivery 1.2235

1.2235 Standard Number		
ITEM	Standard Number	Descriptions
1	DIN EN 10132-4	Cold rolled narrow steel strip for heat treatment - Technical delivery conditions - Part 4: Spring steels and other applications
2	DIN 17350 (1980)	Tool Steels; Technical Conditions of Delivery

1.2235 Chemical composition(mass fraction)(wt.%)		
Chemical	Min.(%)	Max.(%)
C	0.75	0.85
Si	0.25	0.40
Mn	0.30	0.50
P		0.030
S		0.030
Cr	0.40	0.70
Mo		
V	0.15	0.25

1.2235 Physical Properties

Tensile strength	115-234	?b/MPa
Yield Strength	23	? 0.2 ?/MPa
Elongation	65	?5? (%)
?	-	?? (%)
Akv	-	Akv?/J
HBS	123-321	-
HRC	30	-

1.2235 Mechanical Properties		
Tensile strength	231-231	?b/MPa
Yield Strength	154	? 0.2 ?/MPa
Elongation	56	?5?(%)
?	-	??(%)
Akv	-	Akv?/J
HBS	235-268	-
HRC	30	-

1.2235 Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
?	?	?	?	?

1.2235 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	?8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-	Annealed, Solution and

			Rolled	Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Tool Die Steels the specifications follows:

Note:
(1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
(2) in the ASTM A6 standard specified scope can meet any additional conditions.
(3) from the standard for 50 mm (2 in).
Mechanical properties
Mechanische Eigenschaften
Caracteristiques mecaniques
ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale
Rm Tensile strength / Zugfestigkeit / Resistance a la traction
A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal
J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:
Diameter : 1mm-2000mm
Square bar:
Size: 50mm * 50mm-600mm *600mm
Plate steel/flat bar:
Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm
Tube/pipe:
Size: OD: 6-219mm WT: 1-35 mm.
Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm
Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm
Length: We can supply any length based on the customer's requirement.
Forging/hot rolling/ extrusion of steel.
Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes
Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement
Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement
Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.
Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement.
UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402
Excellent service for all kinds of industries, with advantages of technologies, equipment and price.