

Cr12 https://www.steel0.com High Quality Special Steel Supplier +86-13880247006 E-mail:sales@steel0.com

Cr12

Often used in the manufacture of small bear impact load and wear resistance of high cold cold punching die, punch, shear knife, cold roll, drill sets and wire drawing die, as well as the gauge, model, the CAM pin, eccentric wheel, etc Cr12 steel chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, We can produce round bars, forged rings, forged cakes, flat bars, tubes, sheets, plates, steel wires, steel strips, steel coils, etc. The size can be customized, the maximum order quantity is 100Kg. It also contains the use of Cr12, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Tool Die Steels Often used in the manufacture of small bear impact load and wear resistance of high cold cold punching die, punch, shear knife, cold roll, drill sets and wire drawing die, as well as the gauge, model, the CAM pin, eccentric wheel, etc Cr12

Cr12 Standard Number					
ITEM	Standard Number		Descriptions		
1	GB/T 1229-2000		Round bar, Wire,		
Cr12 Chemical composition(mass fraction)(wt.%)					
	Chemical		Min.(%)	Max.(%)	
	С		2.00	2.30	
Si				0.40	
Mn				0.40	
Cr			11.50	13.00	
Cr12 Physical Properties					
Tensile strength			115-234	?b/MPa	
Yield Strength			23	? 0.2 ?/MPa	



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Elongation	65	?5? (%)
?	-	?? (%)
Akv	-	Akv?/J
HBS	123-321	
HRC	30	-

Cr12 Mechanical Properties				
Tensile strength	231-231	?b/MPa		
Yield Strength	154	? 0.2 ?/MPa		
Elongation	56	?5?(%)		
?	-	??(%)		
Akv	-	Akv?/J		
HBS	235-268			
HRC	30	-		

Cr12 Heat Treatment Regime					
Annealing	Quenching	Tempering	Normalizing	Q & T	
?	?	?	?	?	

Cr12 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	?8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting



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Pipes / Tubes

Seamless Pipes/Tubes, Welded **Pipes/Tubes**

OD:6-219mm x WT:0.5-20.0mm Hot extrusion, Cold Drawn, Welded

Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Tool Die Steels the specifications follows:

Note:

(1) listed in the table apex diameter (d), to steel thickness (a) multiples said. (2) in the ASTM A6 standard specified scope can meet any additional conditions. (3) from the standard for 50 mm (2 in). Mechanical properties Mechanische Eigenschaften Caracteristiques mecaniques ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale Rm Tensile strength / Zugfestigkeit / Resistance a la traction A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc Round bar: Diameter: 1mm-2000mm Square bar: Size: 50mm * 50mm-600mm *600mm Plate steel/flat bar: Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm Tube/pipe: Size: OD: 6-219mm WT: 1-35 mm. Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm Length: We can supply any length based on the customer's requirement. Forging/hot rolling/ extrusion of steel. Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode. Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement. UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402 Excellent service for all kinds of industries, with advantages of technologies, equipment and price. We serve you with our honesty, integrity, and professionality.